TECHNICAL DATA SHEET

TINFLUX T27

Flux for Brazing alloys - REACH Compliant - Acid Boric Free

DIN EN 29454-1
AWS 5.31:2012

Standard Composition

Contains Colophony

Technical Data

Working Temperature	c.a. 200-450 °C
Density	1,85 g/cm3
Viscosity	n.a.
Colour	Yellowish
Shelf life	> 24 months
Flux residues	corrosive, hot water soluble

Applications

General purpose flux for all metal surfaces except nickel and nickel alloys, stainless steel and heavily tarnished copper and copper alloys. Main applications: plumbers-installers, mechanical assemblies.

Further Information

Store upright in sealed containers protected from sunlight and humidity.The flux residues have to be removed thoroughly with warm water.

Packaging

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TÜV SÜD ISO 9001