

TECHNICAL DATA SHEET

UTENFLUX F4

Flux for Brazing alloys

EN 1045:2010
AWS 5.31:2012

EN1045 FH 12

Standard Composition

Boron Compound, Fluorides.

Technical Data

Working Temperature

c.a. 550-850 °C

Density

1,6 gr/cm³

Viscosity

Colour

white

Shelf life

6 months from + 5 ° to 30 ° C

Flux residues

Flux residues are corrosive and can be removed mechanically or by pickling.



Applications

F4 is suggested for brazing stainless steel and cemented carbides. This flux is suitable for all flame and induction brazing procedures. Applications in the tool industry. Only homogeneously mixed paste will display constant and repeatable performance.

Further Information

Stir well before use. Addition of water may negatively alter these parameters. Avoid rapid changes in temperature.

Packaging

100gr; 250gr; 500gr; 1kg; 5kg; 10kg; 20kg; 100kg

Details in product brochures or other advertisements about our products, equipment, plant and processes are based on our research and our experience in the field of applied engineering and are merely recommendations. It is not possible to infer any warranted qualities or warranted use from these details, unless they were expressly agreed as a warranted quality. We reserve the right to make technical modifications in the course of our product development. The user must verify the suitability of our products and processes for the use or application intended by him on his own responsibility. This shall also apply to the protection of third party property rights as well as to applications and processes. The properties of samples and specimens are binding only if these have been expressly agreed to define the quality of the goods. Information on the quality and durability and other particulars are warranted only if these are agreed and designated as such. The specifications agreed with the user/purchaser in writing are relevant for the quality of the goods and if specifications have not been agreed in writing, the information contained in our technical data sheets, specifications or drawings. Any additional or diverging agreements on the quality must be in writing. Any suitability of the product for the presupposed or customary use which supplements or diverges from the agreed quality is out of the question. Our General Conditions of Sale and Delivery shall apply.

Sede Legale e Uffici

Via Friuli 5 | 20090 Fizzonasco di P.E. | Milano | Italy

TEL. +39 02 907 81 812 | FAX. +39 02 907 84 933

CF/P.IVA IT08049640967 | NUMERO REA: MI - 2000301

info@saldflux.com | saldflux@legalmail.it

Sede Magazzino

Via Privata Vico Veneto 32/5 | 20090 Fizzonasco di P.E. | Milano | Italy

Orari: 8.00 - 12.00 | 13.00 - 17.00

Stabilimento

Via Martiri Della Resistenza 6 | 20090 Fizzonasco di P.E. | Milano | Italy

